

ABSTRACT OF THE DISCLOSURE

A process for making a bicycle frame part includes the steps of placing a one-piece metallic tube blank in a die; hydraulically forming the tube blank by introducing a hydraulic pressure into the tube blank to deform and expand the tube blank so as to form at least one expanded wall part projecting from the tube blank along a direction different from the direction of extension of the tube blank; and machining the expanded wall part to form a connection tube. A bicycle frame includes a plurality of frame parts connected to each other. At least one of the frame parts is formed via the aforementioned process, and includes a tube body and at least one connection tube projecting from the tube body in a direction different from the direction of extension of the tube body.